# Hammer Union Fig. 602 NPT Female Thread with NBR Gasket



## Properties

| | |
|---|---|
| Material | A105N Steel |
| Coupling type | Coupling with female thread |
| Thread type | NPT Female thread |

| Art. nr. | Coupler size (inch/mm) | Working pressure (bar) | Weight (kg) |
|---|---|---|---|
| 4645472 | 1" (DN25) | 414 | 2 |
| 4645475 | 2" (DN50) | 414 | 6 |
| 4645477 | 3" (DN80) | 414 | 12 |
| 4645478 | 4" (DN100) | 414 | 18 |

## Description

Hammer Unions are designed as robust high-pressure streamline connectors. They are commonly found in chemical plants, on dredgers, in strip mines and in the oil industry.
The color coding system on Hammer Unions represents the different configurations and pressure ratings.

WECO figure 602 is used in mud lines, manifold service, and truck mounting applications running air, water, oil, gas or mud up till 414 BAR.
This WECO coupling has the standard orange color.

Our couplings have a double paint coating to ensure a longer colour identification.

| | Standard Service | | Pipe Size (in.) | | | | | | | | | End Connection |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Fig No. | CWP / SUB | Test / NUT | 1 | 1¼ | 1½ | 2 | 2½ | 3 | 4 | 6 | 8 | |
| 100 | 1,000 | 1,500 | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | T |
| 200 | 2,000 | 3,000 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | T/BW |
| 202 | 2,000 | 3,000 | | | | | | | ✓ | | | T |
| 206 | 2,000 | 3,000 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | T/BW |
| 211 | 2,000 | 3,000 | ✓ | | | ✓ | | | | | | T/BW |
| 300 | 2,000 | 3,000 | ✓ | | | ✓ | ✓ | ✓ | ✓ | | | T |
| 301 | 3,000 | 4,500 | ✓ | | | ✓ | | ✓ | | | | T |
| 400 | 4,000 | 6,000 | | | | ✓ | | ✓ | ✓ | | | T/BW |
| 600 | 6,000 | 9,000 | ✓ | | ✓ | ✓ | | ✓ | ✓ | | | T/BW |
| 602 | 6,000 | 9,000 | ✓ | | ✓ | ✓ | | ✓ | ✓ | | | T/BW |
| 607 | 6,000 | 9,000 | | | ✓ | ✓ | | | | | | T |
| 1002 | 10,000 | 15,000 | ✓ | | ✓ | ✓ | | ✓ | ✓ | | | T/BW |
| 1502 | 15,000 | 22,500 | | | | ✓ | | ✓ | | | | T/BW |