Hammer Union Fig. 206 NPT Female Thread with O-Ring Gasket



Properties

Material	AISI4130 Staal
Coupling type	Coupling with female thread
Thread type	NPT Female thread

Art. nr.	Coupler size (inch/mm)	Working pressure (bar)	Weight (kg)
4645436	1" (DN25)	138	1
4645438	11/2" (DN40)	138	1.75
4645415	2" (DN50)	138	2.5
4645416	3" (DN80)	138	6.5
4645412	4" (DN100)	138	9
4645440	6" (DN150)	138	18
4645441	8" (DN200)	138	28

Description

Hammer Unions are designed as robust high-pressure streamline connectors. They are commonly found in chemical plants, on dredgers, in strip mines and in the oil industry.
The color coding system on Hammer Unions represents the different configurations and pressure ratings.

WECO figure 206 is used in general service applications running steam, air, water, glycol, oil or gas up till 138 BAR.
This WECO coupling has the standard grey color.

Our couplings have a double paint coating to ensure a longer colour identification.

Attention: WECO type 200 and 206 are not interchangeable

	Standard Service		Pipe Size (in.)									End Connection
Fig No.	CWP SUB	Test NUT	1	1¼	1½	2	2½	3	4	6	8	
100	1,000	1,500				✓	✓	✓	✓	✓	✓	T
200	2,000	3,000	✓	✓	✓	✓	✓	✓	✓	✓		T/BW
202	2,000	3,000							✓			T
206	2,000	3,000	✓	✓	✓	✓	✓	✓	✓	✓		T/BW
211	2,000	3,000	✓			✓						T/BW
300	2,000	3,000	✓			✓	✓	✓	✓			T
301	3,000	4,500	✓			✓		✓				T
400	4,000	6,000				✓		✓	✓			T/BW
600	6,000	9,000	✓		✓	✓		✓	✓			T/BW
602	6,000	9,000	✓		✓	✓		✓	✓			T/BW
607	6,000	9,000			✓	✓						T
1002	10,000	15,000	✓		✓	✓		✓	✓			T/BW
1502	15,000	22,500				✓		✓				T/BW